

TPM CIRCLE NO :-				ACTIVITY	KK	QM	PM	JH	SHE	TO	DM	E&T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :			LOSS NO. / STEP									KAIZEN NO:-07	
DEPT :- IQA				RESULT AREA	Р	Q	DEF :- I	4	С	D S M RAIZENNO07		KAIZEN NO07	
CELL :-A246	ELL :-A246 CELL NAME:			ACHINE / STAGE :- Supplier End Aadesh Engg						OPERATION:-anti rust oil cleaing			

KAIZEN THEME To prevent A246 nut threading jam issue.

IDEA:-1) 1) cleaning process change with new bowel & net tray provide inside of tray for avoided the dust & burr

COUNTERMEASURE:-1) cleaning process change with new bowel & net tray provide inside of tray for avoided the dust & burr

BENCHMARK	252 No.				
TARGET	0 No.				
KAIZEN START	07.07.2014				
KAIZEN FINISH	18.07.2014				

Santosh Auti, Shedge Krishnat, Mohan Kate

TEAM MEMBERS :-

1)No production loss2) No Supplier Rejection

BENEFITS :-

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS:-



UHANGES OF BUR & BUST SO IN THREE.

BUR & BUST SITUATED BOTTOM OF THE TRAY.

KAIZEN SUSTENANCE

WHAT TO DO: - Check point Added In Supplier action plan sustenance sheet & change process flow diagram HOW TO DO: Verify the action plan - FREQUENCY – As Per supplier Audit plan.

WHY - WHY ANALYSIS :-

Why 1:A246 nut threading jam issue.

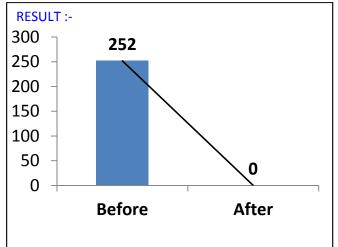
Why 2: Dust observed inside of threading Why 3:while cleaning the job in anti-rust oil that time at bottom side burr & dust going inside of thread

ROOT CAUSE:-Same time operator by pass Process

REGISTRATION NO&DATE: 18.07.2014

REGISTERED BY:- Mohan Kate

MANAGER'S SIGN :- Sunil Kinkar



	COST INCURRED FOR MAKING KAIZEN									
MA	TERIAL CO	ST	LABOL	JR COST	TOTAL COST					
	IN RS		IN	I RS	IN RS					
			-							
	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
SR. NO.	CELL	7	ARGET	RESPONS	SIBILITY	STATUS				
1	1									