



											KAIZEN IDEA SHEET			
TPM CIRCLE NO :-		ACTIVITY		KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN NO:-07		
TPM CIRCLE NAME :		LOSS NO. / STEP												
DEPT :- IQA		RESULT AREA		P	Q	DEF:- A		C	D	S	M			
CELL :-A246	CELL NAME:-	MACHINE / STAGE :- Supplier End Aadesh Engg						OPERATION :-anti rust oil cleaing						
KAIZEN THEME To prevent A246 nut threading jam issue.		IDEA :-1) 1) cleaning process change with new bowel & net tray provide inside of tray for avoided the dust & burr						BENCHMARK 252 No.						
WIDELY/DEEPLY:-		COUNTERMEASURE:-1) cleaning process change with new bowel & net tray provide inside of tray for avoided the dust & burr						TARGET 0 No.						
PROBLEM / PRESENT STATUS :-								KAIZEN START 07.07.2014						
								KAIZEN FINISH 18.07.2014						
								TEAM MEMBERS :-						
								Santosh Auti,Shedge Krishnat, Mohan Kate						
								BENEFITS :-						
								1)No production loss						
								2) No Supplier Rejection						
								KAIZEN SUSTENANCE						
								WHAT TO DO :- Check point Added In Supplier action plan sustenance sheet & change process flow diagram						
								HOW TO DO : Verify the action plan -						
								FREQUENCY – As Per supplier Audit plan.						
								COST INCURRED FOR MAKING KAIZEN						
		MATERIAL COST IN RS		LABOUR COST IN RS		TOTAL COST IN RS								
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								SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT						
Sr. NO.	CELL	TARGET	RESPONSIBILITY	STATUS										
1	-----	-----	-----	-----										

BEFORE



CHANGES OF BURR & DUST IN TRAY.

AFTER



BURR & DUST SITUATED BOTTOM OF THE TRAY.

WHY - WHY ANALYSIS :-

Why 1:A246 nut threading jam issue.

Why 2 : Dust observed inside of threading

Why 3:while cleaning the job in anti rust oil that time at bottom side burr & dust going inside of thread


ROOT CAUSE :-Same time operator by pass Process

REGISTRATION NO&DATE: 18.07.2014

REGISTERED BY :- Mohan Kate

MANAGER'S SIGN :- Sunil Kinkar

RESULT :-



Phase	Value
Before	252
After	0